

# Project 17: Characterization of Microstructure Evolution in Nickel-Titanium-Hafnium Intermetallics

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**Project Duration**  
PhD: August 2015 to August 2019

**Problem:** Ni-Ti alloys experience high residual stress due to rapid quenching processes. The result is cracking and machining distortion. Not quenching leads to low hardness.

**Objective:** Elucidate the effect of Hf ternary alloying on metallurgy and bearing element performances.

**Benefit:** Hf-alloying could lead to reduction in residual stress by eliminating the need for rapid cooling while retaining high strength and hardness levels of quenched binary Ni-Ti.

## Recent Progress

- Rolling contact fatigue (RCF) tests on  $\text{Ni}_{54}\text{Ti}_{45}\text{Hf}_1$  and  $\text{Ni}_{54}\text{Ti}_{43}\text{Hf}_3$  alloy specimens
- TEM characterization of microstructure evolution in 56at.% Ni alloys
- Continued Time/Temperature/Transformation (TTT) research

## Metrics

Description	% Complete	Status
1. Residual stress and hardness testing on $\text{Ni}_{55}\text{Ti}_{45}$ & $\text{Ni}_{54}\text{Ti}_{45}\text{Hf}_1$ (NASA)	80%	●
2. Literature review	80%	●
3. Rolling contact fatigue characterization of $\text{Ni}_{54}\text{Ti}_{45}\text{Hf}_1$ alloy	70%	●
4. Time/Temperature/Transformation of $\text{Ni}_{54}\text{Ti}_{45}\text{Hf}_1$ alloy	30%	●
5. Alloy optimization – vary nickel and hafnium contents by 1-8 at%	20%	●



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